



[illegible]

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SHOP COPY

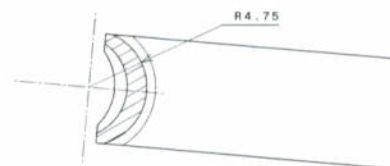
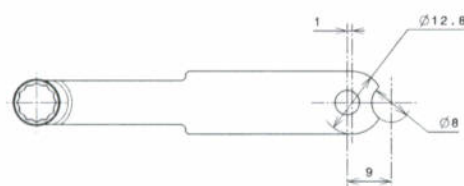
Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software

|   |  |   |  |   |  |                  |
|---|--|---|--|---|--|------------------|
| DESSINE PAR:<br>DRAWN BY:<br>P. OLHARAN<br>LE: 12/03/2002   |  | VERIFIER PAR:<br>APPROVED BY:<br>B. ESCOULA   |  | INTERPRETATION DES DESSINS SELON:<br>INTERPRETATION OF DRAWINGS AS PER:<br>ST2100 |  | DATE:            |
| MACHINE / ENGINE<br>ARRIEL 2  |  | DESIGNATION PIECE / PART DESCRIPTION<br>POMPE A HUILE<br>OIL PUMP   |  | N° PIECE / PART NUMBER<br>0 292 12 506 0  |  | DATE:            |
| DESIGNATION OUTILLAGE<br>CLES DE SERRAGE  |  |   |  |   |  | DATE:            |
| TOOL NAME<br>SET OF SPECIAL TORQUE WRENCH   |  |   |  |   |  | DATE: 17/06/2008 |
| CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE<br>COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION<br>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR<br>COMMUNICATED WITHOUT EXPRESS AUTHORIZATION |  |   |  |   |  | DATE: 13/07/2007 |
| ECHELLE<br>SCALE  |  |  <b>Turbomeca</b><br>Groupe SAFRAN |  | CODE FABRICANT F0228 /<br>MANUFACTURER CODE :                                     |  | DATE: 06/03/2007 |
|    |  | FORMAT<br>SIZE<br>A3  |  | PLANCHE<br>SHEET<br>0-3   |  | DATE: 28/09/2006 |
|   |  | TM1684G001  |  |   |  | DATE: 04/08/2006 |
|   |  |   |  |   |  | DATE: 12/03/2002 |

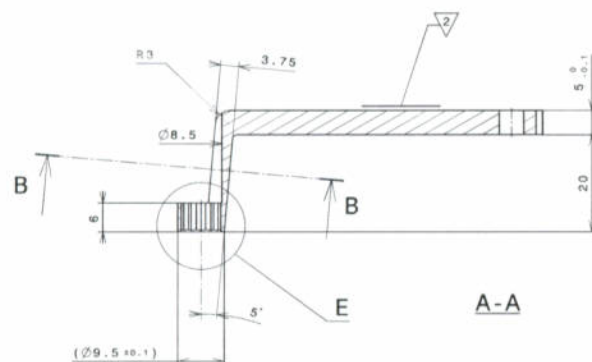
TM1684G001 - F <23 juin 2008> - 2 / 5



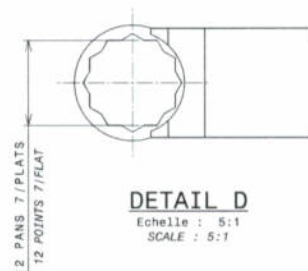
| MODIFICATIONS                             | INDEX<br>INDEX |
|---|----------------|
| MODIFICATION MATIERE<br>MATERIAL MODIFIED | F              |



**B-B**  
Echelle : 5:1  
SCALE : 5:1



**A-A**



**DETAIL D**  
Echelle : 5:1  
SCALE : 5:1

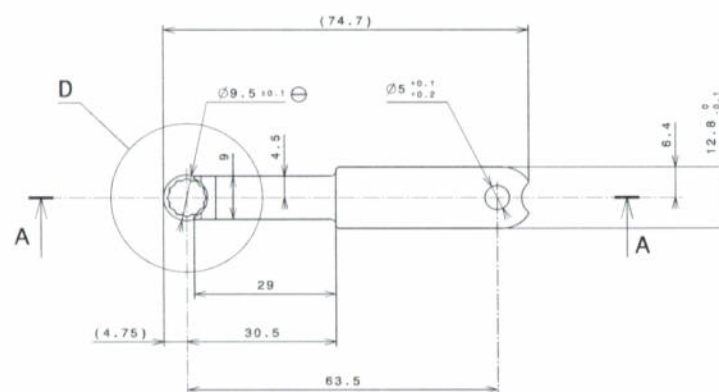
**Vue isométrique**  
**ISOMETRIC VIEW**

Echelle : 1:1  
SCALE : 1:1

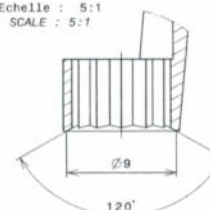


2 MARQUER "TM1684P009"  
MARK "TM1684P009"  
CARACTERES HAUTEUR 2 mm  
CHARACTER HEIGHT 2 mm

1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°  
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°



**DETAIL E**  
Echelle : 5:1  
SCALE : 5:1



|   |  |  |         |  |          |
|---|--|--|---------|--|----------|
| <b>EMBOUIT SPECIAL</b>  |  | ASSEMBLAGE                                 | USINAGE | MOULAGE                                  | SCHEMATA |
| SPECIAL END-FITTING   |  | RE = 1100-1300 MPa                         | ✓       | ✓  | ✓        |
|   |  | TM1684P009                                 |         |  |          |
| DESIGNER: P. CLAUDIAN<br>APPROVED BY: B. ESCOBAR  |  | INTERPRETATION DES DESSINS SELON<br>ST2100 |         | SCALE: 1:1                               |          |
| MACHINE: ENGINE<br>APPAREIL: 2  |  | DESIGNATION: PUMP<br>OBJET: PUMP           |         | PART NUMBER: 028012508 D                 |          |
| DESIGNATION OUTILAGE  |  |  |         |  |          |
| CLES DE SERRAGE   |  |  |         |  |          |
| TOOL NAME   |  |  |         |  |          |
| SET OF SPECIAL TORQUE WRENCH  |  |  |         |  |          |
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| Echelle: 1:1  |  | Turbomeca                                  |         | NOM FABRICANT OUTIL<br>MANUFACTURER CODE |          |
| FORMAT: A1  |  | TM1684G001                                 |         | PLANCHE: 2                               |          |

